STRUT CHANNEL



Sasco offers an extensive range of sizes, gauges and multiple combinations of strut channels. Each channel incorporates a continuous slot along the full length and inturned edges that allow infinite design possibilities and cost effective installations. Standard lengths are 10 feet (-120) and 20 feet (-240). Custom lengths are also available. Many Sasco Strut Channels are CSA certified for use as electrical raceways when used as outlined on page 33.

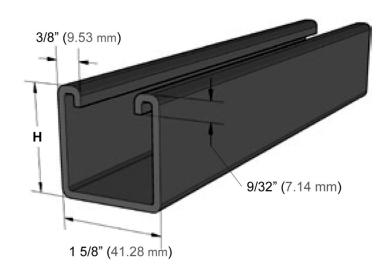
SINGLE CHANNEL

STEEL

Channel Prefix	(ln)	(mm)	Thickness (Ga.)
S9	3 1/4	82.55	12
S1	2 7/16	61.91	12
S2	1 5/8	41.28	12
S4	1 5/8	41.28	14
S3	1 5/8	41.28	16
S8	1 3/8	34.93	12
S5	1	25.40	12
S7	13/16	20.64	14
S6	13/16	20.64	16

Finishes:

Pre-galvanized (standard)	G
Hot Dip Galvanized	HG
Plain Steel	Р



Add finish and length in inches to Channel Prefix above for Catalogue No. (S2G-120).

Single channel strut can be cut to custom lengths at the factory.

Special coatings (paint, epoxy, PVC) can be supplied to your specification.

Steel Strut Channels are roll formed from 33,000 psi steel.

Engineering data page 39.



ALUMINUM

Catalogue	H		Thickness	Alloy/Temper
Prefix	(Inches)	(mm)	(Inches)	
S1AL-	2 7/16	61.91	0.081	6063/T5
S2AL-	1 5/8	41.28	0.081	6063/T5
SH2AL-	1 5/8	41.28	0.103	6005A/T5
S6AL-	13/16	20.64	0.070	6063/T5

Aluminum Strut Channels are extruded.

Add <u>length in inches</u> to Catalogue Prefix when ordering (S1AL-<u>120</u>).

Standard lengths are 10 feet (-120) and 20 feet (-240). Single channel strut can be cut to custom lengths at the factory.

STAINLESS STEEL

Catalogue	H		Thickness	Туре	
Prefix	(Inches)		(mm)	(Inches)	
S2SS4	1	5/8	41.28	0.090	T304
S2SS6	1	5/8	41.28	0.090	T316
S5SS4		1	25.40	0.090	T304
S5SS6		1	25.40	0.090	T316

Strut Channels other than S2 and S5 are available in stainless steel T304 and T316. Consult Sasco for availability.

Single channel strut can be cut to custom lengths at the factory.



STRUT CHANNEL: COMBINATIONS SASCO STRU **BACK-TO-BACK**



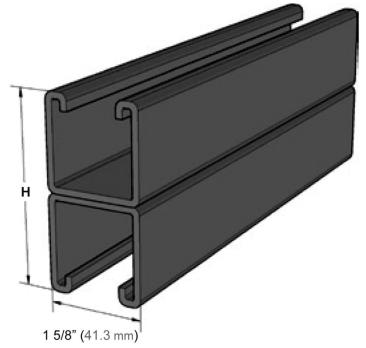
SASCO STRUT

STEEL

Channel	l H	1	Thickness
Prefix	(Inches)	(mm)	(Ga.)
S9BB-	6 1/2	165.10	12
S1BB-	4 7/8	123.83	12
S2BB-	3 1/4	82.55	12
S4BB-	3 1/4	82.55	14
S3BB-	3 1/4	82.55	16
S8BB-	2 3/4	69.85	12
S5BB-	2	50.80	12
S7BB-	1 5/8	41.28	14
S6BB-	1 5/8	41.28	16

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		15	ı		•
				\sim	٠.

Pre-galvanized (standard)	G
Hot Dip Galvanized	HG
Plain Steel	Р



Back-to-back Steel Strut Channels are spot welded on approx. 3" centres.

Standard lengths are 10 feet (-120) and 20 feet (-240).

Double channel strut can be cut to custom lengths at the factory.

Add finish and length in inches to Channel Prefix above for Catalogue No. (S2BB-G-120).

Special coatings (paint, epoxy, PVC) can be supplied to your specification.

Engineering data page 39.

ALUMINUM

Catalogue	H		Thickness	Alloy/Temper
Prefix	(Inches)	(mm)	(Ga.)	
S2BB-AL	3 1/4	82.55	0.081	6063/T5

Back-to-back Aluminum Strut Channel is extruded. Add length in inches to Channel Prefix when ordering (S2BB-AL120).

Standard lengths are 10 feet (-120) and 20 feet (-240). Double channel strut can be cut to custom lengths at the factory.

STAINLESS STEEL

	Catalogue Prefix	H (Inches) (mm)		Thickness (Ga)	Type
Ì	S2BBSS4	3 1/4	82.55	0.090	T304
	S2BBSS6	3 1/4	82.55	0.090	T316
	S5BBSS4	2	50.80	0.090	T304
	S5BBSS6	2	50.80	0.090	T316

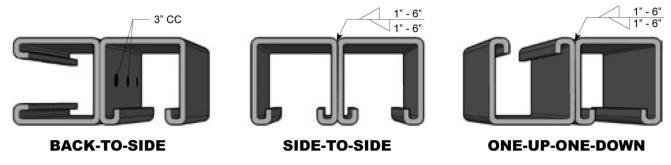
Strut Channels other than S2 and S5 are available in stainless steel T304 and T316. Consult Sasco for availability.

Back-to-back stainless steel channels are spot welded on approximately 3" centres.

Double channel strut can be cut to custom lengths at the factory.

STRUT CHANNEL: OTHER COMBINATIONS

OTHER DOUBLE CHANNEL STEEL AND STAINLESS STEEL COMBINATIONS:



Back-to-side (BS-) combination strut is spot welded on approximately 3" centers. Side-to-side (SS-) and one-up-one-down (UN-) combinations are seam welded on ends and on staggered 6" centres (1" bead).

For part numbers, write Single Channel Prefix (page 1), Combination Code (BS-, SS- or UN-), and add finish and length in inches. Similar to Back-to-Back Catalogue Numbers (S2SS-G-120).

Triple combinations in steel and stainless steel are also available. For more details, contact Sasco.

STRUT CHANNEL: PRE-PUNCHED

STRUT CHANNEL: KNOCK-OUT

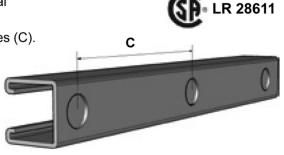
Sasco Knock-Out Channels are CSA certified for use as electrical raceways when used as outlined on page 33.

Knock-outs are 7/8" (22.2 mm) diameter on 6" (152.4 mm) centres (C).

Only available in S2 strut channel.

Standard finish is pre-galvanized (G).

Add suffix **KO6**, <u>finish and length in inches</u> to Channel Prefix for Catalogue Number (S2KO6<u>G-120</u>).



TRAPEZE SUPPORTS

Manufactured to meet your requirements. Specify Strut Channel and length, as well as the slot or hole pattern (see Pre-punched Channel on page 3).









STRUT CHANNEL: PRE-PUNCHED SLOTS



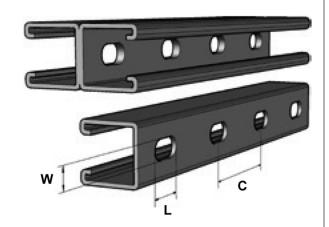
Sasco's Slotted Strut Channels provide adjustment for wall mounting, constructing trapeze supports and other suspension and mounting applications. Available in most single and back to back steel and stainless steel sizes and finishes. Slotted aluminum available in single channel only.

Catalogue Suffix	Slot Size (W) (L)			Centres (C)		
	(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)
SL2	9/16	14.3	1 1/8	28.6	2	50.8
SL4	13/32	10.3	3	76.2	4	101.6
SL6	11/16	17.5	1 1/8	28.6	4	101.6
SL9	9/16	14.3	3	76.2	4	101.6

Standard finish for steel is pre-galvanized (-G). Also available in hot dip galvanized (HG) and in plain steel (P).

For availability of slots in stainless steel (SS), aluminum (AL) and fibreglass (FG), please consult Sasco.

Add suffix above, <u>finish and length in inches</u> to Channel Prefix for catalogue number (S2SL2<u>-G120</u>).

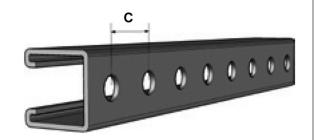


HOLES

Sasco's Pre-Punched Strut Channels facilitate installation of wall mounts, trapeze hangers and other suspension and mounting applications.

Catalogue	Hole Diameter		Centres (C)	
Suffix	(Inches)	(mm)	(Inches)	(mm)
H112	9/16	14.3	1 1/2	38.1

Standard finish for steel is pre-galvanized (-G). Also manufactured in hot dip galvanized (HG), stainless steel (SS) and aluminum (AL). Contact Sasco for availability. Add suffix above, <u>finish</u> and length in inches to Channel Prefix for Catalogue No. (S2H112<u>-G120</u>).





MINI STRUT CHANNEL

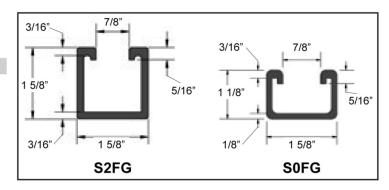
Sasco offers a selection of Mini Strut Channels 13/16" wide.

See page 38 for more information and fittings.



STRUT CHANNEL: FIBREGLASS

Catalogue	Hei	ght	Side Wall Thickness
Prefix	(Inches)	(mm)	(Inches)
S0FG	1 1/8	28.58	0.1250
S2FG	1 5/8	41.28	0.1875



Catalogue	Hei	ght	Side Wall Thickness
Prefix	(Inches)	(mm)	(Inches)
S0BB-FG	2 1/4	57.15	0.1250
S2BB-FG	3 1/4	82.55	0.1875

3/16" 7/8" 3/16" 7/8" 5/16" 2 1/4" 5/16" 5/16" S2BBFG S0BBFG

Available standard in polyester resin (-P) and upon request in vinylester resin (-V). Consult Sasco for engineering and corrosion data. Standard length is 10 feet (-120). Custom lengths available.

Add <u>resin type and length in inches</u> to Catalogue Prefix when ordering (S2FG<u>-P-120</u>).

CLOSURE STRIP

Sasco Closure Strip is designed to snap into the continuous slot of all 1 5/8" wide Srut Channels including steel, stainless steel, aluminum and fibreglass. Due to the design of the self-retaining feature, Sasco Closure Strip can be removed by prying with a tool, such as a screw driver.

Steel Closure Strip is CSA certified for use on electrical raceways when used as outlined on page 33.

Lengths: 10' (3048 mm)

Finishes: Pre-galvanized part number **S158CS-G** (CSA Certified)

Plastic (rigid PVC) part number **S158CSPLAS** (not CSA Certified)





STRUT CHANNEL: CONCRETE INSERT - STEEL

Sasco's Concrete Insert Strut Channels installed in reinforced concrete provide a continuous slot for the precise location of cable, conduit, pipe, hanger rods or frames.

Install Sasco Concrete Insert Strut Channel across the anticipated area of use to save time and money by eliminating the need to drill and install anchors. Use in walls, floors and ceilings.

All inserts are shipped complete with two Anchor Caps and foam filler. This filler resists the entrance of wet concrete and is easily removed.

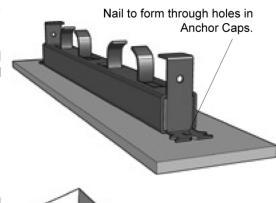
Catalogue	Height		Maximum Allowable Point Load*		
Prefix	(Inches)	(mm)	(Lbs/ft)	(kg/m)	
S2CI-	1 5/8	41.3	2000	2975	
S5CI-	1	25.4	1750	2600	

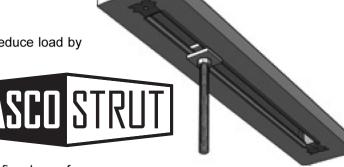
*Based on 3500 psi concrete and a safety factor of 3.

The minimum spacing between point loads is 12". Reduce load by 50% if load is located within 2" of an end.

Standard finish is pre-galvanized (-G)**. Also available in hot dip galvanized (HG)**. **Note: Anchor Caps are electroplated zinc.

Add $\underline{\text{finish}}$ and length in inches to Catalogue Prefix above for Catalogue No. (S2CI-36-G). For lengths less than 10 inches (254 mm), see Spot Inserts below.





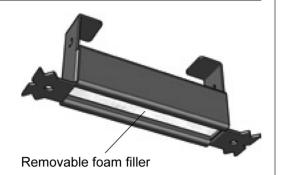
Remove form.
Remove filler.
Insert Clamping Nuts and install rod or fitting.

SPOT INSERTS

Catalogue	Ler	ngth	Maximum Allowable Point Load*		
Prefix	(Inches)	(mm)	(Lbs)	(kg)	
S2CI-3-	3	76.2	500	226.8	
S2CI-6-	6	152.4	1000	453.6	
S2CI-9-	9	228.6	1200	544.3	
S5CI-3-	3	76.2	400	181.4	
S5CI-6-	6	152.4	750	340.2	
S5CI-9-	9	228.6	1000	453.6	

^{*}Based on 3500 psi concrete and a safety factor of 3.

Finishes specified as above (S2CI-6-G).



CONCRETE INSERT ANCHOR CAPS

S2CI-EG for use with S2CI- Concrete Insert Strut Channel.

S5CI-EG for use with S5CI- Concrete Insert Strut Channel.



PIPE CLAMPS



Sasco's Two-Piece Pipe Clamps provide ease of installation and infinite adjustability along the channel's continuous slot. 20 to 30% more conduits can be mounted in a given area compared to U-bolts, and up to 40% more than with one-hole pipe straps. These Two-Piece Pipe Clamps may be used with all sizes of 1 5/8" wide Sasco Strut Channel.

For Thin Wall Conduit (EMT):

Conduit Size (Inches)	Outside I		Catalogue Prefix
3/8	0.577	14.66	S38TW
1/2	0.706	17.93	S12TW
3/4	0.922	23.42	S34TW
1	1.163	29.54	S1TW
1 1/4	1.510	38.35	S114TW
1 1/2	1.740	44.20	S112TW
2	2.197	55.80	S2TW

For sizes larger than 2" (50.8 mm), use equivalent Rigid Conduit Pipe Clamp.

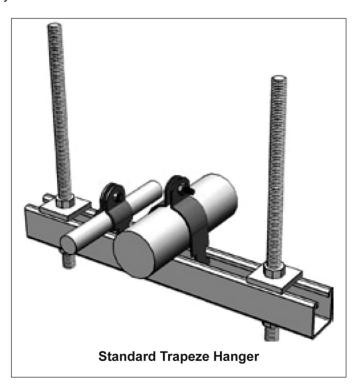
For Rigid Conduit:

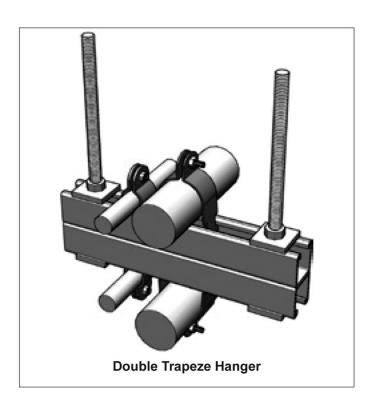
Conduit Size (Inches)	Outside (Inches)	Diameter (mm)	Catalogue Prefix
3/8	0.675	17.15	S38R
1/2	0.840	21.34	S12R
3/4	1.050	26.67	S34R
1	1.315	33.40	S1R
1 1/4	1.660	42.16	S114R
1 1/2	1.900	48.26	S112R
2	2.375	60.33	S2R
2 1/2	2.875	73.03	S212R
3	3.500	88.90	S3R
3 1/2	4.000	101.60	S312R
4	4.500	114.30	S4R
5	5.563	141.29	S5R
6	6.625	168.28	S6R
8	8.625	219.08	S8R
10	10.750	273.05	S10.0R
12	12.750	323.85	S12.0R

Finishes:

Pre-galvanized (standard)	-G
Hot Dip Galvanized	-HG
Stainless Steel Type 316	-SS
Aluminum	-AL
Fibreglass	-FG

Add finish to Catalogue Prefix for Part No. (S38R-SS).







PIPE CLAMPS



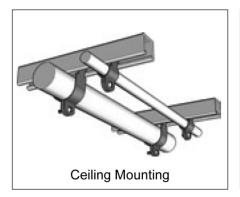
Sasco Outside Diameter Pipe Clamps are typically used for tubing, glass pipe, transite pipe, fibre duct and cable.

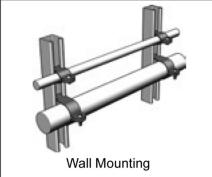
	Diameter	Catalogue		Diameter	Catalogue		Diameter	Catalogue
(Inches)	(mm)	Prefix	(Inches)	(mm)	Prefix	(Inches)	(mm)	Prefix
1/4	6.35	S140D	4 7/8	123.83	S478OD	8 7/8	225.43	S878OD
3/8	9.53	S38OD	5	127.00	S5OD	9	228.60	S9OD
1/2	12.70	S120D	5 1/8	130.18	S518OD	9 1/8	231.78	S918OD
5/8	15.88	S58OD	5 1/4	133.35	S514OD	9 1/4	234.95	S914OD
3/4	19.05	S34OD	5 3/8	136.53	S538OD	9 3/8	238.13	S938OD
7/8	22.23	S78OD	5 1/2	139.70	S512OD	9 1/2	241.30	S912OD
1	25.40	S10D	5 5/8	142.88	S558OD	9 5/8	244.48	S958OD
1 1/8	28.58	S118OD	5 3/4	146.05	S534OD	9 3/4	247.65	S934OD
1 1/4	31.75	S1140D	5 7/8	149.23	S578OD	9 7/8	250.83	S978OD
1 3/8	34.93	S138OD	6	152.40	S6OD	10	254.00	S10OD
1 1/2	38.10	S112OD	6 1/8	155.58	S618OD	10 1/8	257.18	S1018OD
2	50.80	S2OD	6 1/4	158.75	S614OD	10 1/4	260.35	S1014OD
2 1/8	53.98	S218OD	6 3/8	161.93	S638OD	10 3/8	263.53	S1038OD
2 1/4	57.15	S214OD	6 1/2	165.10	S612OD	10 1/2	266.70	S1012OD
2 1/2	63.50	S212OD	6 3/4	171.45	S634OD	10 5/8	269.88	S1058OD
2 5/8	66.68	S258OD	6 7/8	174.63	S678OD	10 7/8	276.23	S1078OD
2 3/4	69.85	S234OD	7	177.80	S70D	11	279.40	S110D
3	76.20	S3OD	7 1/8	180.98	S718OD	11 1/8	282.58	S1118OD
3 1/8	79.38	S318OD	7 1/4	184.15	S714OD	11 1/4	285.75	S11140D
3 1/4	82.55	S314OD	7 3/8	187.33	S738OD	11 3/8	288.93	S1138OD
3 3/8	85.73	S338OD	7 1/2	190.50	S712OD	11 1/2	292.10	S11120D
3 5/8	92.08	S358OD	7 5/8	193.68	S758OD	11 5/8	295.28	S1158OD
3 3/4	95.25	S334OD	7 3/4	196.85	S734OD	11 3/4	298.45	S11340D
3 7/8	98.43	S378OD	7 7/8	200.03	S778OD	11 7/8	301.63	S1178OD
4 1/8	104.78	S418OD	8	203.20	S8OD	12	304.80	S12.0OD
4 1/4	107.95	S4140D	8 1/8	206.38	S818OD	12 1/8	307.98	S1218OD
4 3/8	111.13	S438OD	8 1/4	209.55	S814OD	12 1/4	311.15	S12140D
4 5/8	117.48	S458OD	8 3/8	212.73	S838OD	12 3/8	314.33	S1238OD
4 3/4	120.65	S434OD	8 1/2	215.90	S812OD	12 1/2	317.50	S12120D
			8 3/4	222.25	S834OD	12 5/8	320.68	S1258OD

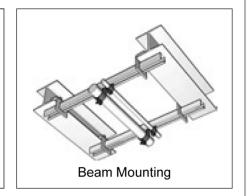
Finishes:	Pre-galvanized (standard)	-G
	Hot Dip Galvanized	-HG
	Stainless Steel Type 316	-SS
	Aluminum	-AL
	Fibreglass	-FG

Larger sizes available upon request.

Add <u>finish</u> to Catalogue Prefix for Part No. (S14OD<u>-SS</u>).





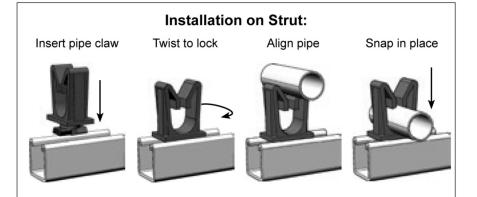


PIPE CLAWS



Sasco Pipe Claws are designed to grab on to tube, pipe or hose and hold it in place. The unique one-piece patent pending design allows for quick, simple and easy installation. They will not rust because they are molded from TPE (thermoplastic elastomer).

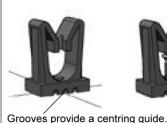
- · Quick, simple and easy snap-in of tube, pipe or hose. No tools required.
- Sure Grip base easily rotates into Strut Channel. No tools required.
- TPE (thermoplastic elastomer) will not corrode, and is non-conducting.
- Temp. range of -46 to 135 °C (-50 to 275 °F).
- · Works great for interior and exterior applications.
- · Seven sizes of tube, and three sizes of EMT.
- Designed for light duty loads and applications.
- · Prevents galvanic corrosion dissimilar metals.
- · An excellent alternative to plain, stainless, hot dip galvanized, pregalvanized steel, or aluminum clamps.



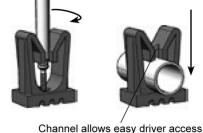
Installation on Surfaces:

Position clamp Mount with #10 screw and tighten

Align pipe, snap in



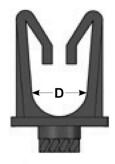






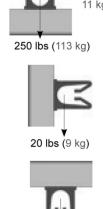
Counter-sunk hole provided for screw head.

Sasco Pipe Claw for Strut Mounting

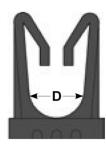


For Pipe (Inches)	D (dia (Inches)	meter) (mm)	Catalogue No.
1/4 OD	0.250	6.35	S14OD-CL
3/8 OD	0.375	9.53	S38OD-CL
1/2 OD	0.500	12.70	S12OD-CL
5/8 OD	0.625	15.88	S58OD-CL
3/4 OD	0.750	19.05	S34OD-CL
7/8 OD	0.875	22.23	S78OD-CL
1 1/8 OD	1.125	28.58	S118OD-CL
1/2 EMT	0.706	17.93	S12TW-CL
3/4 EMT	0.922	23.42	S34TW-CL
1 EMT	1.163	29.54	S1TW-CL

Design Loads:



Sasco Pipe Claw for **Surface Mounting**



For Pipe (Inches)	D (dia (Inches)	meter) (mm)	Catalogue No.
1/4 OD	0.250	6.35	S14OD-CLH
3/8 OD	0.375	9.53	S38OD-CLH
1/2 OD	0.500	12.70	S12OD-CLH
5/8 OD	0.625	15.88	S58OD-CLH
3/4 OD	0.750	19.05	S34OD-CLH
7/8 OD	0.875	22.23	S78OD-CLH
1 1/8 OD	1.125	28.58	S118OD-CLH
1/2 EMT	0.706	17.93	S12TW-CLH
3/4 EMT	0.922	23.42	S34TW-CLH
1 EMT	1.163	29.54	S1TW-CLH

50 lbs (23 kg)



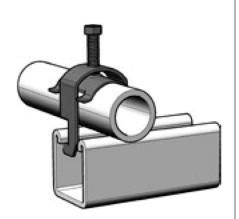
ONE-PIECE CABLE CLAMPS



Sasco One-Piece Cable Clamps secure conduit and cables to both 1 5/8" wide Sasco Strut Channels, and ventilated or ladder cable tray. One-piece construction facilitates fast installation and a range of adjustment allows one cable clamp size to accommodate a range of cable sizes.

Clamps for Single Cables or Conduits:

Catalogue Prefix	Outside Range			Conduit Max (In)	EMT Conduit (In)
S055	0.050 -	0.625	-	-	3/8
S081	0.310 -	0.875	3/8	1/2	3/8 - 1/2
S125	0.750 -	1.313	1/2	3/4	3/4 - 1
S135	0.850 -	1.375	3/4	1	3/4 - 1
S175	1.250 -	1.875	1	1 1/4	1 1/4 - 1 1/2
S225	1.750 -	2.250	1 1/2	1 1/2	2
S275	2.250 -	2.875	2	2 1/2	-
S325	2.750 -	3.250	2 1/2	2 1/2	-
S375	3.250 -	3.813	3	3	-
S425	3.750 -	4.500	3 1/2	4	-
S475	4.250 -	4.938	4	4	-

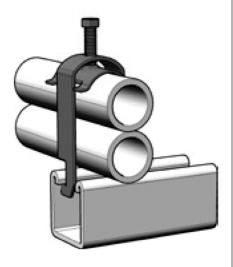


Clamps for Two Cables or Conduits:

Available in the above listed sizes. Add suffix $\bf D$ to the Catalogue Prefix for the matching outside diameter in the table (S125 $\underline{\bf D}$).

Clamps for Three Cables or Conduits:

Available in the above listed sizes. Add suffix \mathbf{T} to the Catalogue Prefix for the matching outside diameter in the table (S125 $\underline{\mathbf{T}}$).



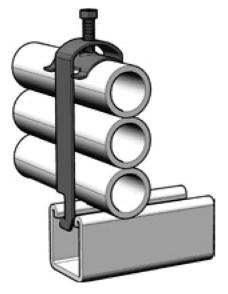
Finishes:

Pre-galvanized (standard)	-G
Aluminum	-AL
Stainless Steel Type 316	-SS

Add finish to Catalogue Prefix for Part No. (S125T-SS).

To protect cables on the bearing surface of the strut channel or tray, Counter Beds are available. For the Catalogue Number, add the suffix **BED** to the required Cable Clamp Catalogue Prefix (S125<u>BED</u>).





PIPE DATA



Steel Pipe Data - Schedules 40 & 80

		Sched	lule 80		
Pipe Size	OD	Weight I	Per Foot	Weight	Per Foot
		Pipe	Pipe Filled with Water	Pipe	Pipe Filled with Water
(In)	(ln)	(Lbs)	(Lbs)	(Lbs)	(Lbs)
3/8	0.675	0.567	0.650	0.740	0.801
1/2	0.840	0.850	0.982	1.090	1.191
3/4	1.050	1.130	1.361	1.470	1.657
1	1.315	1.680	2.055	2.170	2.482
1 1/4	1.660	2.270	2.918	3.000	3.556
1 1/2	1.900	2.720	3.602	3.630	4.396
2	2.375	3.650	5.104	5.020	6.300
2 1/2	2.875	5.790	7.865	7.660	9.497
3	3.500	7.580	10.784	10.250	13.113
3 1/2	4.000	9.110	13.395	12.510	16.362
4	4.500	10.790	16.307	14.980	19.963
5	5.563	14.620	23.291	20.780	28.665
6	6.625	18.970	31.491	28.570	39.867
8	8.625	28.550	50.232	43.390	63.181
10	10.750	40.480	74.656	64.400	95.536
12	12.750	53.600	102.111	88.600	132.962

Copper Tubing Data

		Тур	e L	Тур	e K
Tube Size	OD	Weight I	Per Foot	Weight	Per Foot
		Tube	Tube Filled with Water	Tube	Tube Filled with Water
(In)	(ln)	(Lbs)	(Lbs)	(Lbs)	(Lbs)
1/4	0.375	0.126	0.160	0.145	0.177
3/8	0.500	0.198	0.261	.0269	0.324
1/2	0.625	0.285	0.386	0.344	0.439
5/8	0.750	0.362	0.513	0.418	0.563
3/4	0.875	0.455	0.665	0.641	0.830
1	1.125	0.655	1.013	0.839	1.176
1 1/4	1.375	0.884	1.429	1.040	1.568
1 1/2	1.625	1.140	1.911	1.360	2.107
2	2.125	1.750	3.118	2.060	3.366
2 1/2	2.625	2.480	4.548	2.930	4.948
3	3.125	3.330	6.282	4.000	6.877
3 1/2	3.625	4.290	8.283	5.120	9.020
4	4.125	5.380	10.571	6.510	11.574
5	5.125	7.610	15.700	9.670	17.529
6	6.125	10.200	21.829	13.870	25.089
8	8.125	19.290	39.603	25.900	45.473
10	10.125	30.100	61.634	40.300	70.691
12	12.125	40.00	85.927	57.800	101.380



PIPE DATA



PVC Pipe Data - Schedules 40 & 80

		Sched	ule 40	Sched	lule 80
Pipe Size	OD	Weight I	Per Foot	Weight I	Per Foot
		Pipe	Pipe Filled with Water	Pipe	Pipe Filled with Water
(ln)	(In)	(Lbs)	(Lbs)	(Lbs)	(Lbs)
3/8	0.675	0.109	0.180	0.146	0.195
1/2	0.840	0.161	0.289	0.213	0.309
3/4	1.050	0.214	0.423	0.289	0.452
1	1.315	0.315	0.680	0.424	0.720
1 1/4	1.660	0.426	1.065	0.586	1.126
1 1/2	1.900	0.509	1.372	0.711	1.441
2	2.375	0.682	2.002	0.984	2.115
2 1/2	2.875	1.076	3.108	1.500	3.262
3.500	1.409	4.526	2.010	4.728	4.728
4	4.500	2.006	7.409	2.938	7.725
5	5.563	2.730	11.250	4.078	11.594
6	6.625	3.535	15.712	5.610	16.380
8	8.625	5.386	26.603	8.522	27.359
10	10.750	7.543	41.62	12.35	42.559
12	12.750	10.019	65.354	17.384	72.719

CPVC Pipe Data - SDR 11



Tube Size	OD	Weight Per Foot				
		Tube	Tube Filled with Water			
(ln)	(ln)	(Lbs)	(Lbs)			
1/2	0.625	0.225	0.326			
3/4	0.875	0.305	0.491			
1	1.125	0.449	0.760			
1 1/4	1.375	0.618	1.173			
1 1/2	1.625	0.751	1.573			
2	2.125	1.040	2.319			

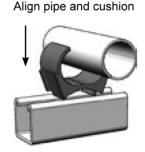
PIPE CUSHIONS

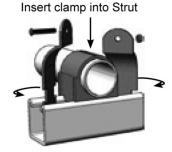


Sasco Pipe Cushions are ideal for multiple line runs, and mount to Sasco's standard 1 5/8" wide Strut Channels. They absorb shock and vibration, reduce noise and avoid galvanic corrosion. The TPE (thermoplastic elastomer) living hinge allows for quick installation and relocation of the cushion and pipe.

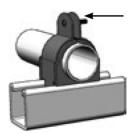
- · Absorbs shock and vibration.
- Prevents galvanic corrosion of dissimilar metals.
- TPE (thermoplastic elastomer) will not corrode and is non-conducting.
- TPE has a temperature range of -50 to 275 °F (-46 to 135 °C).
- Resists the effects of most oils, chemicals and industrial cleaners.

Sasco Pipe Cushion Installation:









A D
B

Finishes (clamp material):

Pre-galvanized (standard)	-G
Hot Dip Galvanized	-HG
Stainless Steel Type 316	-SS
Aluminum	-AL

Catalogue	Copper & Steel Tubing	Copper Water Pipe Nom.	Nominal Pipe Size	Α	В	С	D
Prefix	Dia. (In)	· (In)	(ln)	(ln)	(ln)	(ln)	(ln)
S0250PC	1/4	-	-	0.25	0.62	0.27	0.98
S0375PC	3/8	1/4	-	0.37	0.82	0.33	1.13
S0500PC	1/2	3/8	-	0.50	0.94	0.40	1.34
S0540PC	-	-	1/4	0.54	0.98	0.43	1.34
S0625PC	5/8	1/2	-	0.62	1.06	0.46	1.54
S0675PC	-	-	3/8	0.67	1.13	0.49	1.54
S0750PC	3/4	5/8	-	0.75	1.20	0.52	1.68
S0875PC	-	-	1/2	0.84	1.29	0.58	1.82
S0875PC	7/8	3/4	-	0.87	1.31	0.58	1.82
S1000PC	1	-	-	1.00	1.44	0.65	1.95
S1050PC	-	-	3/4	1.05	1.57	0.70	2.08
S1125PC	1 1/8	1	-	1.12	1.57	0.70	2.08
S1250PC	1 1/4	-	-	1.25	1.70	0.77	2.21
S1310PC	-	-	1	1.31	1.76	0.81	2.34
S1375PC	1 3/8	1 1/4	-	1.37	1.82	0.83	2.34
S1500PC	1 1/2	-	-	1.50	1.95	0.90	2.47
S1625PC	1 5/8	1 1/2	-	1.62	2.07	0.96	2.60
S1660PC	-	-	1 1/4	1.66	2.17	0.99	2.73
S1750PC	1 3/4	-	-	1.75	2.20	1.02	2.73
S1875PC	1 7/8	-	-	1.90	2.32	1.09	2.86
S2000PC	2	-	-	2.00	2.45	1.15	3.04
S2125PC	2 1/8	2	-	2.12	2.57	1.27	3.23
S2375PC	2 3/8	-	2	2.37	2.82	1.41	3.67
S2500PC	2 1/2	-	-	2.50	2.94	1.46	3.79
S2625PC	2 5/8	2 1/2	-	2.62	3.07	1.53	3.92
S2875PC	2 7/8	-	2 1/2	2.87	3.32	1.66	4.17
S3000PC	3	-	-	3.00	3.57	1.78	4.42
S3125PC	3 1/8	3	-	3.12	3.57	1.78	4.42
S3500PC	3 1/2	-	3	3.50	3.95	1.97	4.79
S3625PC	3 5/8	3 1/2	-	3.62	4.20	2.03	5.11
S4000PC	4	-	3 1/2	4.00	4.45	2.28	5.11
S4125PC	4 1/8	4	-	4.12	4.57	2.34	5.54
S4500PC	4 1/2	-	4	4.50	4.95	2.53	5.92
S5125PC	5 1/8	5	-	5.12	5.57	2.84	6.54

Add finish to Catalogue Prefix for Part No. (S0250PC-SS).

Note: 1.00 in = 25.40 mm

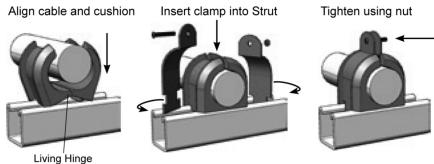


V-CUSHIONS

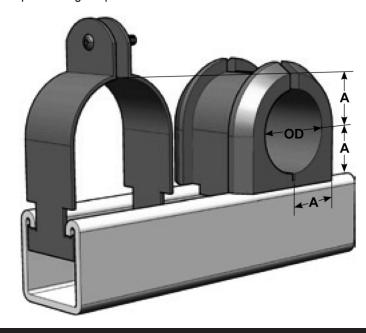


Sasco V-Cushions replace the older technology porcelain and maple cable clamps. They consist of a thermoplastic elastomer (TPE) cushion, and a pre-galvanized or stainless steel clamp. Both are supplied with a silicon bronze bolt and nut. The cushion hinge allows easy installation of the cable, while the components will not get separated and lost or broken.

Sasco V-Cushion Installation:



- Dielectric strength 640 volts per mil (39 V/mm).
- One piece cushion design, available in flame retardant or halogen free flame retardant (see below for Catalogue Numbers)
- · Non-breakable material.
- · Quick, adjustable installation.
- · TPE is chemical and UV resistant.
- UL listed. Burning stops within 10 seconds after two applications of ten seconds each of a flame to a test bar with no flaming drips.
- Pre-galvanized steel, or stainless steel Pipe Clamps are available (see below for Catalogue Numbers).
- Silicon bronze hardware is used to break-up the magnetic field around the cable at the clamping location.
- · Tapered flange to protect cable.



Catalogue	Pipe	OD	Α.	
Prefix	(Inches)	(mm)	(Inches)	(mm)
S38VC	3/8	9.5	9/16	14.3
S12VC	1/2	12.7	9/16	14.3
S58VC	5/8	15.9	9/16	14.3
S34VC	3/4	19.1	13/16	20.6
S78VC	7/8	22.2	13/16	20.6
S1VC	1	25.4	13/16	20.6
S118VC	1 1/8	28.6	13/16	20.6
S114VC	1 1/4	31.8	1 1/16	27.0
S138VC	1 3/8	34.9	1 1/16	27.0
S112VC	1 1/2	38.1	1 1/16	27.0
S158VC	1 5/8	41.3	1 1/16	27.0
S134VC	1 3/4	44.5	1 5/16	33.3
S178VC	1 7/8	47.6	1 5/16	33.3
S2VC	2 2 1/8	50.8	1 5/16	33.3
S218VC		54.0	1 5/16	33.3
S214VC	2 1/4	57.2	1 9/16	39.7
S238VC	2 3/8	60.3	1 9/16	39.7
S212VC	2 1/2	63.5	1 9/16	39.7
S258VC	2 5/8	66.7	1 9/16	39.7
S234VC S278VC	2 3/4 2 7/8	69.9 73.0	1 13/16 1 13/16	46.0
S3VC	3	76.2	1 13/16	46.0 46.0
S318VC	3 1/8	79.4	1 13/16	46.0
S314VC	3 1/4	82.6	2 1/16	52.4
S338VC	3 3/8	85.7	2 1/16	52.4
S312VC	3 1/2	88.9	2 1/16	52.4
S358VC	3 5/8	92.1	2 1/16 2 1/16	52.4
S334VC	3 3/4	95.3	2 5/16	58.7
S378VC	3 7/8	98.4	2 5/16 2 5/16	58.7
S4VC	4	101.6	2 5/16	58.7
S418VC	4 1/8	104.8	2 5/16	58.7
S414VC	4 1/4	108.0		63.5
S438VC	4 3/8	111.1	2 1/2 2 1/2	63.5
S412VC	4 1/2	114.3	2 1/2	63.5

Finishes:

Stainless steel pipe clamp, silicon bronze hardware

Flame retardant -SSB Flame ret., halogen free -SBFH

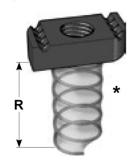
Pre-galvanized pipe clamp, silicon bronze hardware
Flame retardant -GB
Flame ret., halogen free -GBFH

Add finish to Catalogue Prefix for Part Number (S1VC-SBFH)

CLAMPING NUTS



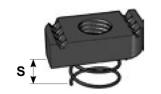
Sasco Clamping Nuts are fundamental to the Sasco Suspension System. They ensure positive locking between the nut's serrated grooves and the Strut Channel. When they are inserted anywhere along the continuous slot of the channel they allow attachment of fittings without drilling or welding. If changes are required, fittings are easily adjusted, removed or reused.



Regular Spring Used in all 1 5/8" wide Strut Channels except S5, S6 and S7.



Long Spring Used in Strut Channels S1 and S9.



Short Spring Used in Strut Channels S5, S6 and S7.



Without Spring Used in all 1 5/8" wide Strut Channels.

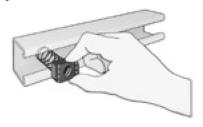
Thread Size		Catalogue	Numbers		Spring Length		
Imperial	Regular Spring	Long Spring	S hort Spring	W ithout Spring	R	L	S
1/4" - 20	S14 *	-	S14S	S14W	1.5"	-	0.375"
5/16" - 18	S516*	-	S516S	S516W	1.5"	-	0.375"
3/8" - 16	-	-	S3814S	-	1.5"	-	0.375"
3/8" - 16	S38 *	S38L	-	S38W	1.5"	2.875"	-
1/2" - 13	S12 *	S12L	S12S	S12W	1.5"	2.875"	0.750"
5/8" - 11	S58	S58L	-	S58W	1.5"	2.875"	-
3/4" - 10	S34	S34L	-	S34W	1.5"	2.875"	-
Metric							
M6 - 1.00	S6M	-	S6MS	S6MW	38 mm	-	20 mm
M8 - 1.25	S8M	-	S8MS	S8MW	38 mm	-	20 mm
M10 - 1.50	S10M	-	S10MS	S10MW	38 mm	-	20 mm
M12 - 1.75	S12M	-	S12MS	S12MW	38 mm	-	20 mm

*Sasco Clamping Nuts marked with asterisks have plastic sleeves eliminating tangling during shipping and installation.

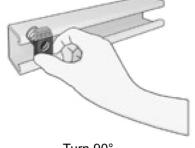
Steel Clamping Nuts are produced from hot rolled steel ASTM A108 Grades 1015 or 1020. Standard finish is electroplated zinc.

Some sizes available in stainless steel Type 316, hot dip galvanized, aluminum and fibreglass. Consult Sasco for availability.

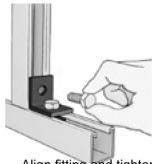
Easy, Fast Installation:



Insert Clamping Nut



Turn 90°



Align fitting and tighten bolt



CLAMPING NUTS



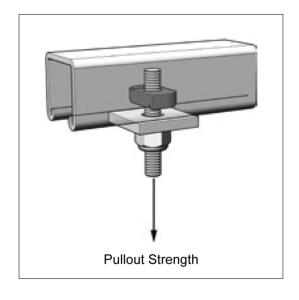
Pullout and Resistance to Slip Loads

Values are based on these recommended torques for Grade 2 bolts:

Bolt Diameter	(Inches) (mm)	1/4 6	5/16 8	3/8 10	1/2 12	5/8 -	3/4
Recommended	(Ft·Lbs)	6	11	19	50	100	125
Torque	(N·m)	8	15	26	68	136	170

		12 Gauç	ge Strut			14 Gauç	ge Strut			16 Gauç	ge Strut	
Thread Size	Max. All Pull Stre	out	Resis to S		Max. All Pull Stre	out	Resist to S		Max. All Pull Stre	lout	Resist to S	
Imperial	Lbs	kN	Lbs	kN	Lbs	kN	Lbs	kN	Lbs	kN	Lbs	kN
1/4" - 20	600	2.67	300	1.33	600	2.67	300	1.33	600	2.67	300	1.33
5/16" - 18	750	3.33	450	2.00	750	3.33	450	200	750	3.33	450	2.00
S3814S	1500	6.67	800	3.56	1400	6.23	750	3.34	1000	4.45	750	3.34
3/8" - 16	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
1/2" - 13	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
5/8" - 11	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
3/4" - 10	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
Metric												
M6 - 1.00	600	2.67	300	1.33	600	2.67	300	1.33	600	2.67	300	1.33
M8 - 1.25	750	3.33	450	2.00	750	3.33	450	2.00	750	3.33	450	2.00
M10 - 1.50	1500	6.67	800	3.56	1400	6.23	750	3.34	1000	4.45	750	3.34
M12 - 1.75	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45

Minimum safety factor of 3.



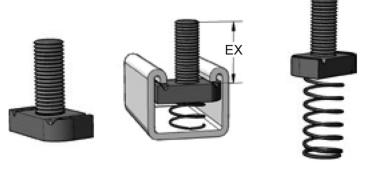


STUD NUTS



All Sasco Clamping Nuts are available as Stud Nuts (**SN**). To specify, select Clamping Nut (S38, S34S, S12W, etc.) and length of exposed thread (EX).

An S38 Stud Nut with a $\underline{1}$ $\underline{1/2}$ inch thread exposure is S38SN $\underline{112}$ EX as a Part Number. An S38 Stud Nut with a $\underline{2}$ inch thread exposure is S38SN $\underline{2}$ EX.



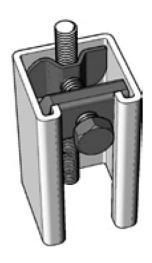
SEISMIC HANGER ROD STIFFENER

Sasco Seismic Hanger Rod Stiffener fastens 1 5/8" (41.3 mm) wide x 1 5/8" (41.3 mm) SR2 Strut Channel to the hanger rod as required by the design engineer.

Secures 3/8" through 5/8" diameter rod.

For more detail, refer to the Sasco Seismic Restraint Design Manual.

Standard finish is electroplated zinc. Stainless steel available upon request.





SR38-RS

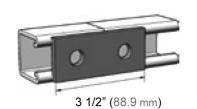




To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

SPLICING CONNECTIONS

TWO HOLE SPLICE PLATE



S110P-HG

FOUR HOLE SPLICE PLATE



S114P-HG

TWO HOLE SPLICE PLATE



S409U-HG

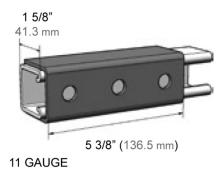
FOUR HOLE SPLICE PLATE



Supplied with four 1/4" x 5/8" FHMS and four S14W Clamping Nuts.

	L
S710E-G	1 5/8" (41.3 mm)
S712E-G	13/16" (20.6 mm)

THREE HOLE SPLICE PLATE



S412U-HG

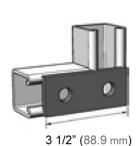
FOUR HOLE SPLICE PLATE



	L	•	THICK
S417U-HG	3 1/4"	(82.6 mm)	1/4"
S415U-HG	2 7/16"	(61.9 mm)	1/4"
S413U-HG	2"	(50.8 mm)	11 Ga.
S414U-HG	1 5/8"	(20.6 mm)	11 Ga.

CORNER CONNECTIONS

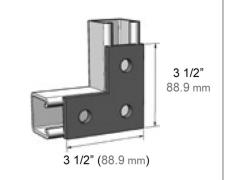
TWO HOLE FLAT PLATE



S110P-HG

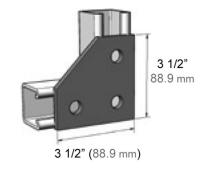
GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

THREE HOLE FLAT PLATE



S119P-HG

THREE HOLE FLAT PLATE



S122P-HG

	Finish Suffix Legend:	
	Hot Dip Galvanized After Fabrication	-HG
	Pre-galvanized	-G
	Electroplated Zinc	-EG
9	Stainless Steel Type 304	-SS4
	Stainless Steel Type 316	-SS6

To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

CORNER CONNECTIONS

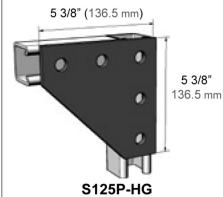
FOUR HOLE FLAT PLATE



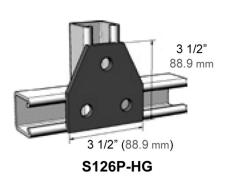
FOUR HOLE FLAT PLATE



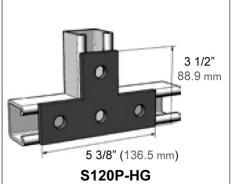
FIVE HOLE FLAT PLATE



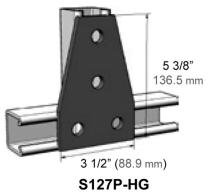
THREE HOLE TEE PLATE



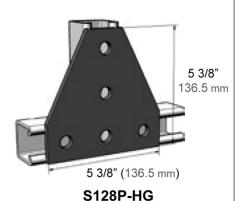
FOUR HOLE TEE PLATE



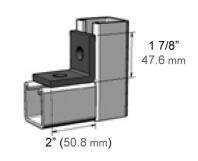
FOUR HOLE TEE PLATE



FIVE HOLE TEE PLATE

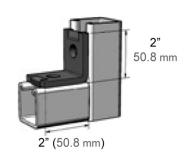


TWO HOLE 90° FITTING



S206A-HG

TWO HOLE 90° FITTING



S207A-HG

-HG -G -EG

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

Dimensions are to outside edge unless otherwise indicated.

Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	
Pre-galvanized	
Flectroplated Zinc	

Stainless Steel Type 304 -SS4 Stainless Steel Type 316 -SS6



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FOUR HOLE RIGHT ANGLE

CORNER CONNECTIONS

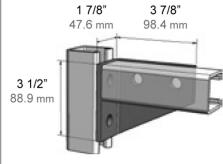


S210A-HG

3 7/8" 1 7/8" 47.6 mm 98.4 mm 3 1/2" 88.9 mm

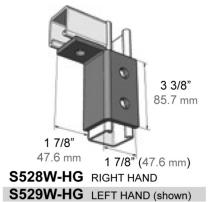
S232A-HG

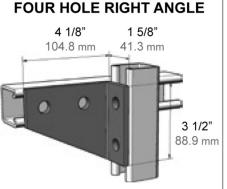
FOUR HOLE RIGHT ANGLE 1 7/8" 3 7/8"



S233A-HG

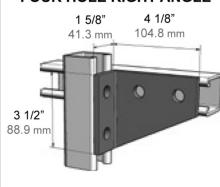
THREE HOLE 90° FITTING





S218A-HG

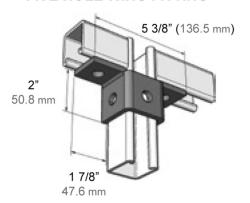
FOUR HOLE RIGHT ANGLE



S217A-HG

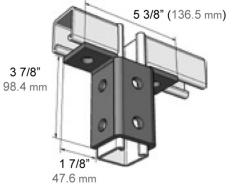
CROSSING CONNECTIONS

FIVE HOLE WING FITTING



S536W-HG

EIGHT	HOLE	WING	FITTING	j



S537W-HG

Finish Suffix Legend:

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

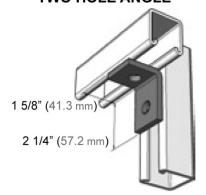
Dimensions are to outside edge unless otherwise indicated.

Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

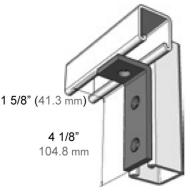
CROSSING CONNECTIONS

TWO HOLE ANGLE



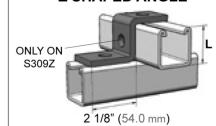
S205A-HG

THREE HOLE ANGLE



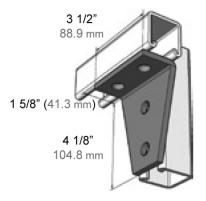
S209A-HG

Z SHAPED ANGLE



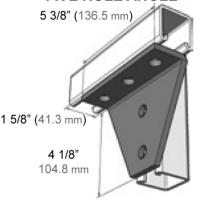
	L	_
S315Z-HG	3 1/4"	82.6 mm
S313Z-HG	2 7/16"	61.9 mm
S309Z-HG	1 5/8"	41.3 mm
S312Z-HG	1"	25.4 mm
S3017-HG	13/16"	20 6 mm

FOUR HOLE ANGLE



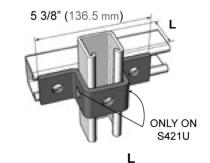
S235A-HG

FIVE HOLE ANGLE



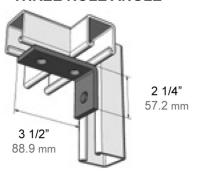
S230A-HG

U SHAPED FITTING



S425U-HG	3 1/4"	82.6 mm
S424U-HG	2 7/16"	61.9 mm
S421U-HG	1 5/8"	41.3 mm
S420U-HG	1"	25.4 mm
S419U-HG	13/16"	20.6 mm

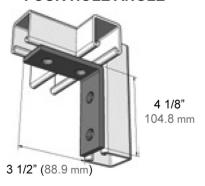
THREE HOLE ANGLE



S212A-HG

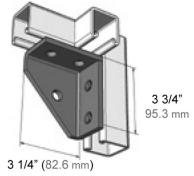
OZ IZA IIO				
GENERAL DATA	(Inches)	(mm)		
Hole Diameter	9/16	14.3		
Hole Spacing from End	13/16	20.6		
Hole Spacing on Centre	1 7/8	47.6		
Width	1 1/2	38.1		
Thickness	1//	6.4		

FOUR HOLE ANGLE



S214A-HG

FIVE HOLE ANGLE



S216A-HG LEFT HAND (shown) **S215A-HG RIGHT HAND**

Finish Suffix Legend:

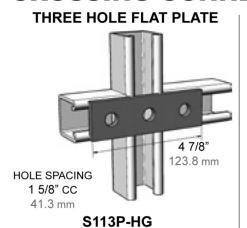
Hot Dip Galvanized After Fabrication -HG Pre-galvanized -G Electroplated Zinc -EG Stainless Steel Type 304 -SS4 Stainless Steel Type 316 -SS6

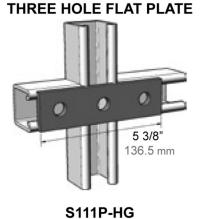
Dimensions are to outside edge unless otherwise indicated.

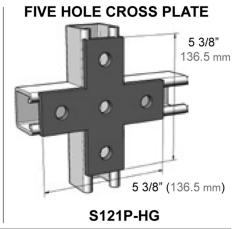


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CROSSING CONNECTIONS



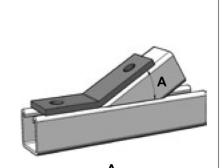




ANGLE CONNECTIONS





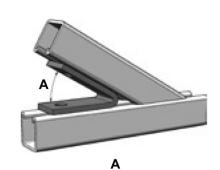


TWO HOLE OPEN ANGLES

	A	
S258A-HG	30°	
S255A-HG	45°	OTHER ANGLES
S253A-HG	60°	AVAILABLE

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

TWO HOLE CLOSED ANGLES



S279A-HG	30°	
S278A-HG	45°	OTHER
S276A-HG	60°	AVAILABLE
		ANGLES

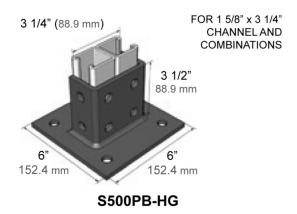
THREE HOLE ADJUSTABLE PLATE
3" 76.2 mm
1 7/8" 47.6 mm 7/9"
7/8" 22.2 mm
S117P-HG

Finish Suffix Legend:	
Hot Dip Galvanized After Fabricatio	n -HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

Dimensions are to outside edge unless otherwise indicated.

To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

POST BASES





FOR 1 5/8" x 1 5/8" CHANNEL AND COMBINATIONS

3 1/2"
88.9 mm

6"
152.4 mm

S501DPB-HG

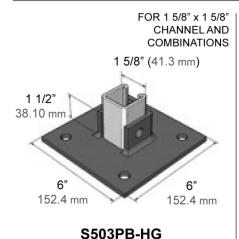
FOR 1 5/8" x 1 5/8" CHANNEL AND COMBINATIONS

1 5/8" (41.3 mm)

3 1/2"
88.9 mm

6"
152.4 mm

S501PB-HG



FOR 1 5/8" x 1 5/8" CHANNEL AND COMBINATIONS				
1 5/8" (41.3 mm)				
3 1/2" 88.9 mm 6" 152.4 mm				
S508PB-HG				

FOR 1 5/8" x 1 5/8" CHANNEL AND COMBINATIONS
1 ₂ 5/8" (41.3 mm)
3 1/2" 88.9 mm
4 " 6 " 152.4 mm
S509PB-HG

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

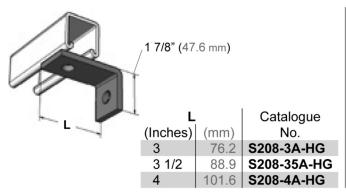
Dimensions are to outside edge
unless otherwise indicated.

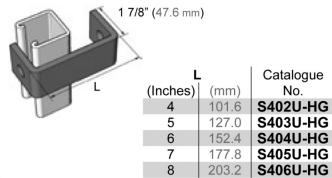
Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

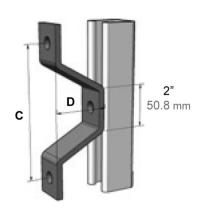


OFFSET CONNECTIONS



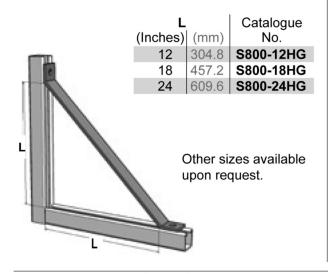






Depth (D)			es (C)	Catalogue
(Inches)	(mm)	(Inches)	(mm)	No.
2 3/8	60.3	6	152.4	S780-6HG
4 3/8	111.1	8	203.2	S780-8HG
6 3/8	161.9	10	254.0	S780-10HG
8 3/8	212.7	12	304.8	S780-12HG
10 3/8	263.5	14	355.6	S780-14HG

BRACES



SQUARE WASHERS

A Sasco Square Washer and hex nut ensure positive locking of Clamping Nuts. Hex nut not included.

Hole Diameter		Catalogue		
	(Inches)	(mm)	No.	
	11/32	8.7	S101P-HG	
	7/16	11.1	S102P-HG	12
	9/16	14.3	S103P-HG	1
	11/16	17.5	S104P-HG	
	13/16	20.6	S105P-HG	



2" x 2", 3 1/2" x 3 1/2" and 4" x 4" available upon request.

GENERAL DATA	(Inches)	(mm)		Finish Suffix Legend:	
Hole Diameter	9/16	14.3		Hot Dip Galvanized After Fabrication	-HG
Hole Spacing from End	13/16	20.6		Pre-galvanized	-G
Hole Spacing on Centre	1 7/8	47.6		Electroplated Zinc	-EG
Width	1 1/2	38.1	Dimensions are to outside edge	Stainless Steel Type 304	-SS4
Thickness	1/4	6.4	unless otherwise indicated.	Stainless Steel Type 316	-SS6
				/	

ADJUSTABLE BRACES AND HINGES



Sasco's Adjustable Braces and Hinges are part of the Sasco Metal Framing System and can also be used as part of an engineered seismic restraint system. For assistance on seismic restraint design, refer to the <u>Sasco Seismic Restraint Design Manual</u>, or contact Sasco. Loads are limited by the slip strength and pull out strength of the clamping nut.

ADJUSTABLE HINGES:

Hinges rotate on 1/2" bolts using nylon insert nuts to prevent loosening. Holes are spaced on 1 5/8" (41.3 mm) centres.







SR293A-EG

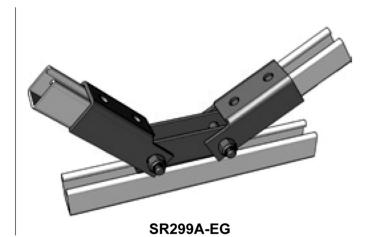


SR294A-EG

ADJUSTABLE BRACES:

Each brace fastens to Strut via two 9/16" dia. (14.3 mm) holes. Parts hinge on 1/2" bolts using nylon insert nuts to prevent loosening. Holes are spaced on 1 7/8" (47.6 mm) centres.

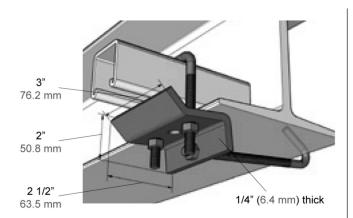




GENERAL DATA:

Holes 9/16" (14.3 mm) dia. centred 13/16" (20.6 mm) from ends. Steel is 1 5/8" (41.3 mm) wide and 1/4" (6.4 mm) thick. Standard finish is Electroplated Zinc (-EG). Hot Dip Galvanized (-HG) available upon request.

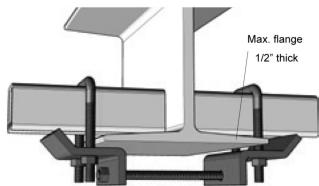




S948 Series

Catalogue	3/8" U-bolt Length*		3/8" J-hoc	k Length*
No.	(Inches)	(mm)	(Inches)	(mm)
S948SBC-6EG	3 3/4	95.3	6	152.4
S948SBC-8EG	3 3/4	95.3	8	203.2
S948SBC-14EG	3 3/4	95.3	14	355.6
S948LBC-6EG	5 3/8	136.5	6	152.4
S948LBC-8EG	5 3/8	136.5	8	203.2
S948LBC-14EG	5 3/8	136.5	14	355.6

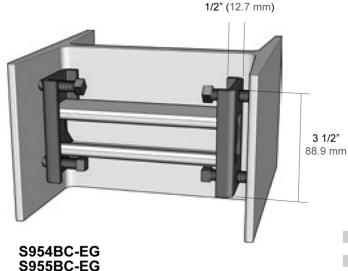




S949 Series

Catalogue No.	3/8" U-bo (Inches)	It Length*	3/8" Roo (Inches)	d Length (mm)
S949SBC-6EG	3 3/4	95.3	6	152.4
S949SBC-8EG	3 3/4	95.3	8	203.2
S949SBC-12EG	3 3/4	95.3	12	304.8
S949LBC-6EG	5 3/8	136.5	6	152.4
S949LBC-8EG	5 3/8	136.5	8	203.2
S949LBC-12EG	5 3/8	136.5	12	304.8

S948SBC and S949SBC series for use with Sasco Single and Combination Strut Channels 13/16" to 1 5/8". S948LBC and S949LBC series for use with Sasco Single and Combination Strut Channels 2 7/16" to 3 1/4".



Used between column flanges. No welding required. The length of strut channel is the inside beam width less 1" (25.4 mm).

Part No.	Pullout Resistance		Slip Res	sistance
for Channel	(Lbs)	(kg)	(Lbs)	(kg)
S954BC used in S2	1000	454	800	363
S954BC used in S3	500	227	300	136
S954BC used in S4	700	318	500	227
S955BC used in S5	1000	454	800	363
Other sizes and finishes	Mι	ist be used	l in pairs.	

Dimensions are to outside edge unless otherwise indicated.

All holes for attachments are 9/16" (14.3 mm) diameter.

*U-bolt and J-hook lengths are measured to the inside of the bend.

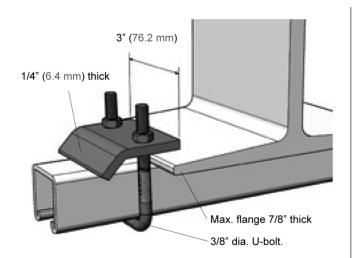
Finish Suffix Legend:

Hot Dip Galvanized After Fabrication -HG

Electroplated Zinc -EG

Stainless Steel Type 304 -SS4 Stainless Steel Type 316

-SS6

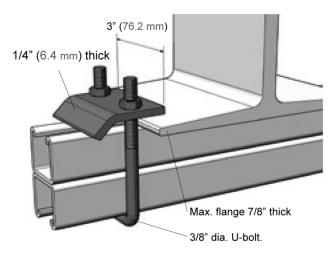


S942BC-EG

For use with Sasco Strut Channel 13/16" to 1 5/8"

Design load* 1000 lbs (455 kg) each. Must be used in pairs.

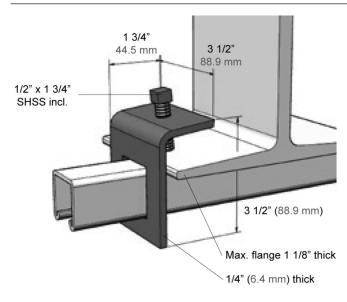




S943BC-EG

For use with Sasco Strut Channel 2 7/16" to 3 1/4"

Design load* 1000 lbs (455 kg) each. Must be used in pairs.



S938BC-EG

Design load* 480 lbs (220 kg) each. Must be used in pairs.

Use with 1 5/8" x 1 5/8" Strut Channel

1 3/16" 1 1/2" 30.2 mm 38.1 mm 5/8" 15.9 mm Max. flange 1/2" thick 1/4" (6.4 mm) thick

S937BC-EG

Requires 1/2" Clamping Nut and bolt (not incl.).

Channel	Design Load* (ea.)			
Gauge	(Lbs)	(kg)		
12	600	270		
14	500	225		
16	450	205		

Must be used in pairs.

Dimensions are to outside edge unless otherwise indicated.

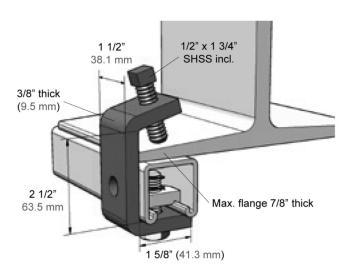
All holes for attachments are 9/16" (14.3 mm) diameter.

*Design load is for a single Beam Clamp when used in pairs.

Finish Suffix Legend:

Hot Dip Galvanized After Fabrication
Pre-galvanized
Electroplated Zinc
Stainless Steel Type 304
Stainless Steel Type 316
-HG
-G
-G
-EG
Stainless Steel Type 304
-SS6



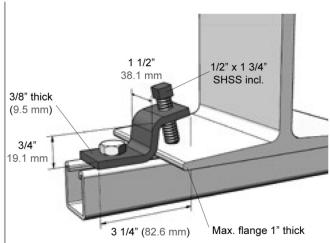


S953BC-HG

Design load* 500 lbs (225 kg) each. Must be used in pairs.

Requires 1/2" Clamping Nut and bolt (not incl.).



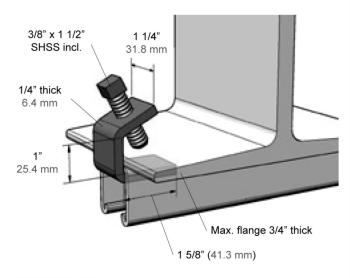


S936BC-HG

Channel	Design Load* (ea.)			
Gauge	(Lbs)	(kg)		
12	600	270		
14	500	225		
16	450	205		

Requires 1/2" Clamping Nut and bolt (not incl.).

Must be used in pairs.



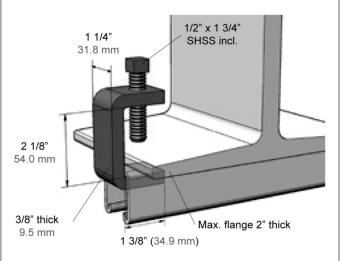
S950BC-HG

Design load* 450 lbs (205 kg) each. Must be used in pairs.

Dimensions are to outside edge unless otherwise indicated.

All holes for attachments are 9/16" (14.3 mm) diameter.

*Design load is for a single Beam Clamp when used in pairs.



S952BC-HG

Design load* 900 lbs (410 kg) each. Must be used in pairs.

Finish Suffix Legend:

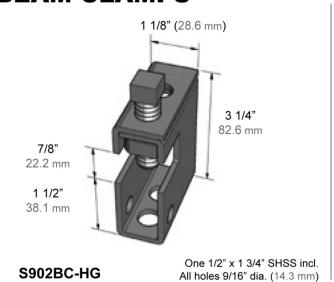
Hot Dip Galvanized After Fabrication

-HG

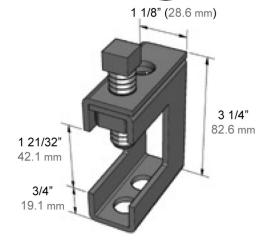
Pre-galvanized -G -EG

Electroplated Zinc -SS4 Stainless Steel Type 304

Stainless Steel Type 316 **-SS6**







S900BC-HG

One 1/2" x 1 3/4" SHSS incl. All holes 9/16" dia. (14.3 mm)

TYPICAL USES OF THE ABOVE BEAM CLAMPS



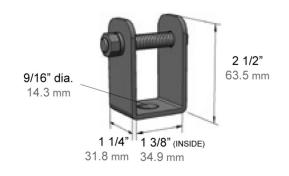
Design Load 500 lbs (227 kg)

Design Load 500 lbs (227 kg)

Design Load 500 lbs (227 kg)

Design Load 300 lbs (136 kg)

CLEVIS HANGER

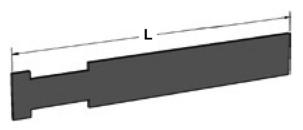


S906BC-HG

Used with S902BC

Standard finish is hot dip galvanized (HG)

SAFETY STRAPS

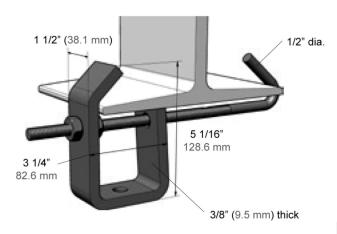


Used with S902BC and S900BC Standard finish is pre-galvanized (G)

Catalogue	L		Beam Flar	nge Range
No.	(Inches)	(mm)	(Inches)	(mm)
S930BC-G	9	228.6	6	152.4
S931BC-G	12	304.8	9	228.6
S932BC-G	15	381.0	12	304.8
S933BC-G	20	508.0	16	406.4



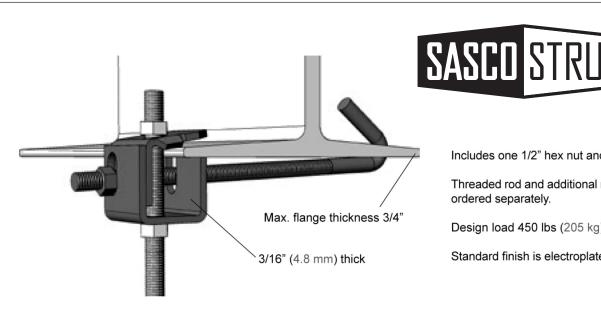




Design load 800 lbs (363 kg)

Catalogue	J-hook Length*				Beam F	lange Range
No.	(Inches)	(mm)	(Inches)	(mm)		
S997BC-HG	11	279.4	4 - 9	101.60 - 228.6		
S999BC-HG	19 1/2	495.3	7 - 17	177.80 - 431.8		

S990 Series



Includes one 1/2" hex nut and J-hook.

Threaded rod and additional nuts must be ordered separately.

Design load 450 lbs (205 kg).

Standard finish is electroplated zinc (EG)

S984 Series

Catalogue	Beam F	lange Range	Design Load		
No.	(Inches)	(mm)	(Lbs)	(kg)	
S984-126EG	2 1/2 - 6	63.5 - 152.4	500	225	
S984-129EG	5 1/2 - 9	139.7 - 228.6	500	225	
S984-1212EG	8 1/2 - 12	215.9 - 304.8	500	225	

Dimensions are to outside edge unless otherwise indicated.

All holes for attachments are 9/16" (14.3 mm) diameter.

*U-bolt and J-hook lengths are measured to the inside of the bend.

Finish Suffix Legend:

Hot Dip Galvanized After Fabrication

-HG **Electroplated Zinc** -EG

Stainless Steel Type 304 -SS4

Stainless Steel Type 316

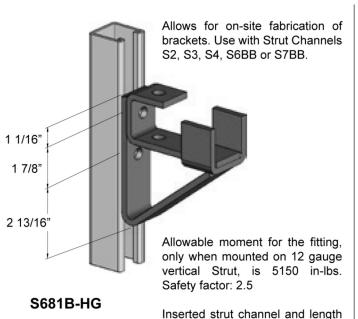
-SS6

BRACKETS

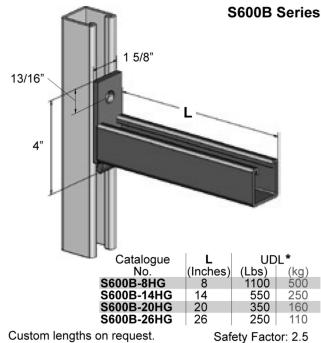


The Sasco Brackets illustrated are the most common styles and lengths, and are suitable for wall or strut channel mounting.

Sasco will manufacture custom styles or lengths to meet your requirements.



may limit capacity.



S679B Series	Catalogue	H	L	UD	L*
	No. (Inches)	(Inches)	(Lbs)	(kg)
1 5/8"	S679B-8HG	8 3/4	8 1/2	2000	905
	S679B-14HG	8 3/4	14 1/2	2000	905
	S679B-20HG	8 7/8	20 1/2	1200	545
	S679B-26HG	8 7/8	26 1/2	975	440
	S679B-32HG	11 1/4	32 1/2	920	420
	S679B-38HG	11 1/2	38 1/2	860	390
3 3/4" H			Sa	fety Fac	
3/8" thick	Supports added to S679B-26HG	and grea	ter	_	

^{*}The Uniform Design Load (UDL) values shown are when 12 ga. vertical strut channel is used.

Uprights must be designed to properly support load. When wall mounted, anchors must be of sufficient size to support load.

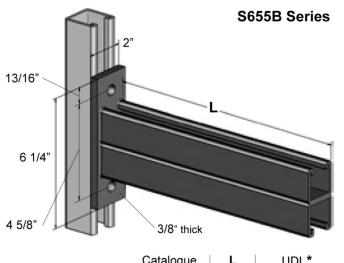
Note: All holes 9/16" dia., 1.000 inches = 25.40 mm



BRACKETS

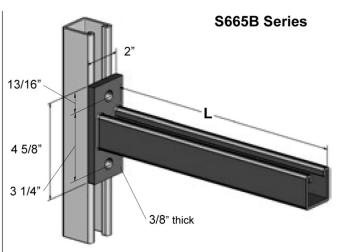


The Sasco Brackets illustrated are the most common styles and lengths, and are suitable for wall or strut channel mounting. Sasco will manufacture styles and lengths to meet your requirements. For all brackets below, two 1/2" bolts and 1/2" Clamping Nuts are required for mounting (not included).



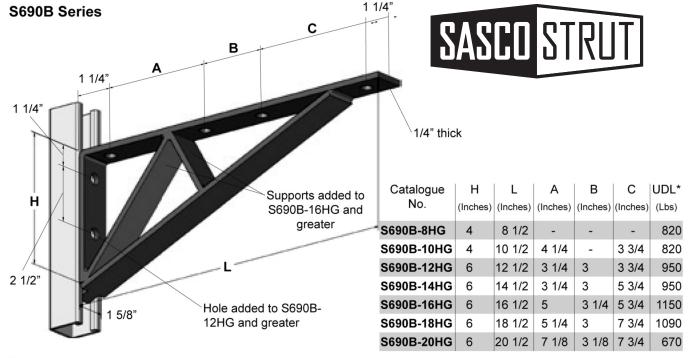
Catalogue No.	L (Inches)		OL * (kg)
S655B-6HG	6	2150	975
S655B-12HG	12	1900	860
S655B-18HG	18	1200	545
S655B-24HG	24	930	420
S655B-30HG	30	780	355
S655B-36HG	36	610	275

Safety Factor: 2.5



Catalogue	L	UI	DL*
No.	(Inches)	(Lbs)	(kg)
S665B-6HG	6	1400	635
S665B-12HG	12	750	340
S665B-18HG	18	500	225
S665B-24HG	24	455	205

Safety Factor: 2.5



^{*}The Uniform Design Load (UDL) values shown are when 12 ga. vertical strut channel is used.

Uprights must be designed to properly support load. When wall mounted, anchors must be of sufficient size to support load.

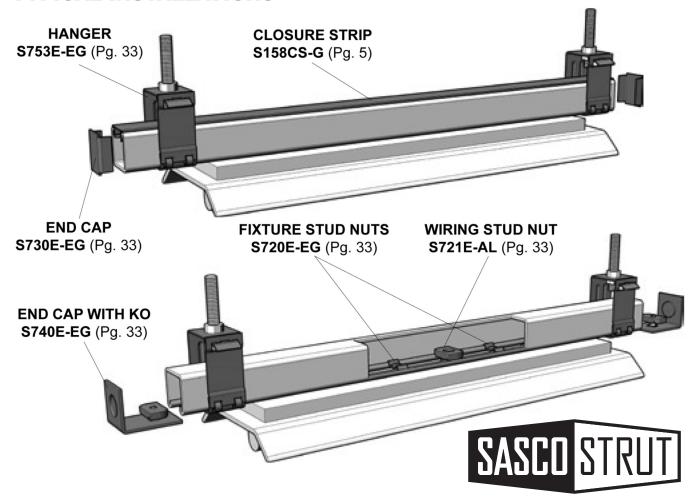
Note: All holes 9/16" dia., 1.000 inches = 25.40 mm, 1.000 lbs = 0.4536 kg

SASCO SURFACE RACEWAYS



To eliminate the individual suspension of fluorescent lighting fixtures, and to save labour and material, use Sasco Surface Raceways. When Sasco Strut Channel is in place, fixtures may be installed anywhere along the system. Due to the strength of the Strut Channel, a minimum number of suspension rods are required.

TYPICAL INSTALLATIONS



Note: S158CS-G Closure Strip must be used to form an enclosed raceway. A fixture enclosure may form one face of the raceway.

"Caution: wiring in raceway shall be rated at not less than 75 °C when electric-discharge lighting fixtures are supported closer than 1/2" (12.7 mm) from the raceway."

WIRING CAPACITY FOR TYPES R, RH, RW, T OR TW:

Wire Thickness		Strut Channel Catalogue Prefix		
(Ga.)	(mm approx.)	S2, S3, S2KO6, S3KO6	S5, S5KO6	S6, S7, S6K06, S7KO7
14	1.6	10	10	10
12	2.1	10	10	9
10	2.6	10	10	7
8	3.3	10	8	4
6	4.1	6	5	3



Sasco Strut Channel Deflection for a Continuous Row of Fixtures at 15 lbs (7.3 kg) Per Fixture

Support		Strut Channel Catalogue Prefix									
Distance		S2		S3		S5		S6		S7	
(Feet)	(m)	(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)
4	1.22	0.004	0.102	0.006	0.152	0.013	0.330	0.037	0.940	0.028	0.711
8	2.44	0.064	1.626	0.096	2.438	0.212	5.385	0.595	15.11	0.458	11.63
12	3.66	0.324	8.230	0.490	12.45	1.077	27.36				
16	4.88	1.025	26.04	1.550	39.37						

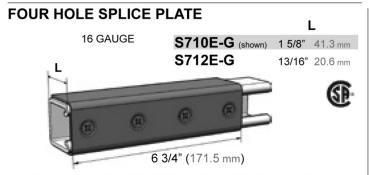
When fixtures are spaced 4 feet (1.22 m) apart, the deflection will be approximately 50% of the values for a continuous row. To maintain the above deflection, **do not** join Strut Channel in mid span.

FITTINGS FOR SASCO SURFACE RACEWAY

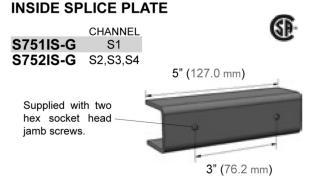


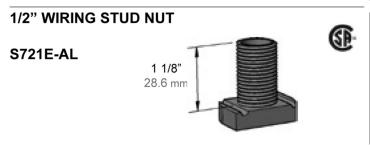
Supplied with two 1/4" x 5/8" FHMS and two S14W Clamping Nuts. Receptacle not included.

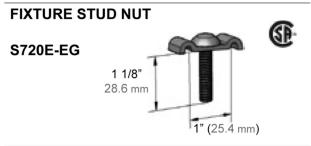


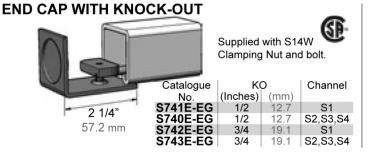


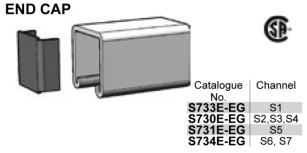
Supplied with four 1/4" x 5/8" FHMS and four S14W Clamping Nuts.







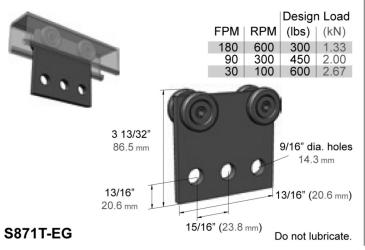


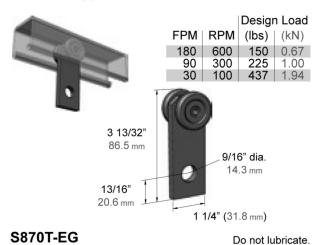


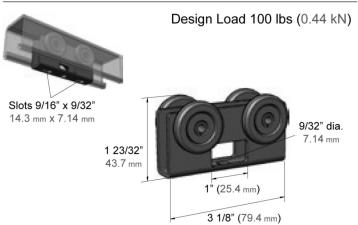
TROLLEYS

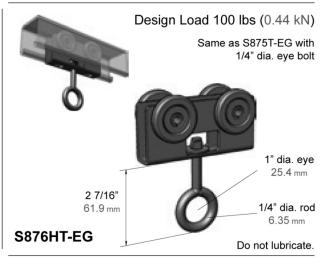


The Sasco Trolley System provides mobility, reliability and economy. Stainless Steel wheel bearings require no lubrication for longevity and maintenance-free performance. Specialized supports allow trolleys to travel the full length of the strut channel track. Great for doors, tools, curtains and other applications.



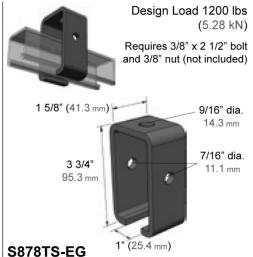




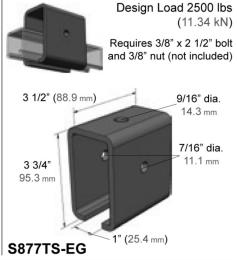




S875T-EG



Do not lubricate.



Wheel bearings are stainless steel. Do not lubricate.

Vertical measurements include wheels where applicable.

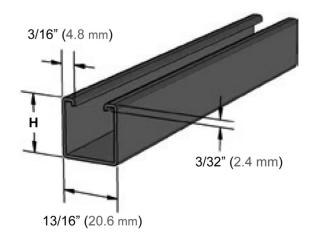


STRUT CHANNEL: MINI



STEEL

Catalogue	H	Thickness		
Prefix	(Inches)	(mm)	(Ga.)	
S 18	13/16	10.32	20	
S19	13/32	7.94	20	



Finishes:

Pre-galvanized (standard)	G
Plain Steel	Р

Add suffix above to catalogue prefix to specify required finish (S18<u>G-120</u>). Special coatings (paint, epoxy, PVC) can be supplied to your specifications.

STAINLESS STEEL

Sasco Mini Strut Channels are available in Type 304 stainless steel. Use suffix SS4 for part number (S18<u>SS4-120</u>). Stainless steel Type 316 available upon request (SS6).

CLAMPING NUTS: MINI STRUT

Sasco Mini Strut Clamping Nuts allow attachment anywhere along the continuous slot of the Mini Strut Channels without drilling or welding. If change is required, fittings are easily adjusted, removed or reused.

Thread Size	Catalogue Numbers		
	Regular Spring	Short Spring	
#8 - 32	SM-0832	SM-0832S	
#10 - 32	SM-1032	SM-1032S	
1/4" - 20	SM-14	SM-14S	

Standard finish is electroplated zinc.







MECHANICAL FITTINGS



PIPE BLOCK

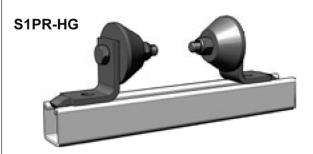
S11PC-HG



Use in pairs.

For pipe diameters 2 to 8" (50.8 to 203.2 mm)

PIPE ROLLERS



Design Load 500 lbs (227 kg)

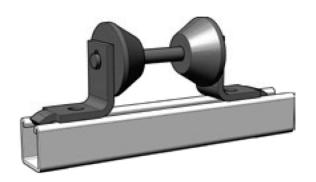
For pipe diameters 1/2 to 4" (12.7 to 101.6 mm)

PIPE ROLLERS

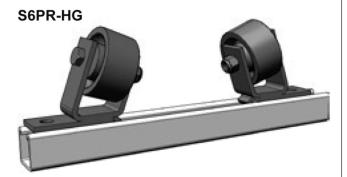
Design Load 750 lbs (340 kg)

For pipe diameters 1 to 8" (25.4 to 203.2 mm)

Catalogue No.	Pipe Diameter (Inches) (mm)			
S2PR-HG	1 - 3	25.4 - 76.2		
S3PR-HG	1 - 4	25.4 - 101.6		
S4PR-HG	1 - 6	25.4 - 152.4		
S5PR-HG	1 - 8	25.4 - 203.2		



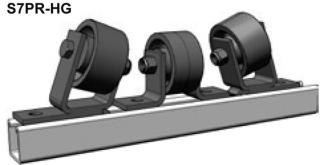
PIPE ROLLERS



Design Load 1500 lbs (680 kg)

For pipe diameters 6 to 16" (152.4 to 406.4 mm)

PIPE ROLLERS



Design Load 2000 lbs (907 kg)

For pipe diameters 16 to 24" (406.4 to 609.6 mm)

Note: 1/2" Clamping Nuts and 1/2" x 1" hex head cap screws must be ordered separately for each assembly above.